

## CNC AUTOMATIC LUBRICATION DOCUMENT



Press this button and open settings page.

TOTAL Q-TY	#	1
OIL Q-TY	#	
OIL COUNTER	#	
Cooling Time	# s	2
SENSORS CONTROL PERIOD	#	
ROBOT SENSOR CONTROL TIME ms	#	
ROBOT OUTSIDE DISTANCE	# mm	
ROBOT INSIDE DISTANCE	# mm	
PERMISSION FOR THE RECIPE ADJUSTMENT	0	

T01		T00	
X ###.##	Y ###.##	X ###.##	Y ###.##
###.##	x ###.##	x ###.##	###.##
###.##	x ###.##	x ###.##	###.##

You can see the lubrication quantity which is factory settings value.(1)

You can see reea quantity(2)

For Example ;

(1)=1000 : it means after 1000 corner cleaning than machine automaticly lubricate it self.

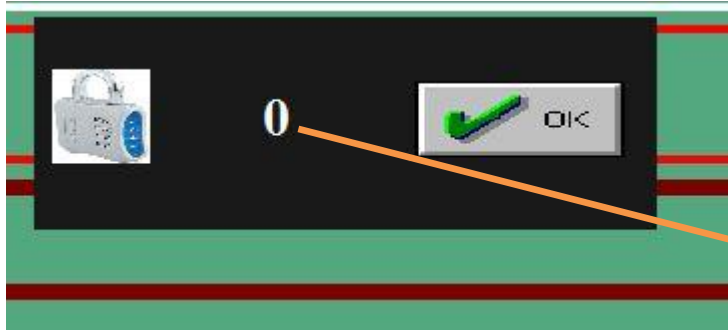
(2) it is the counter.

When (1)=1000 and (2)=1000 than machine automaticly lubricate itself and (2) will be=0

If want to change this parameter

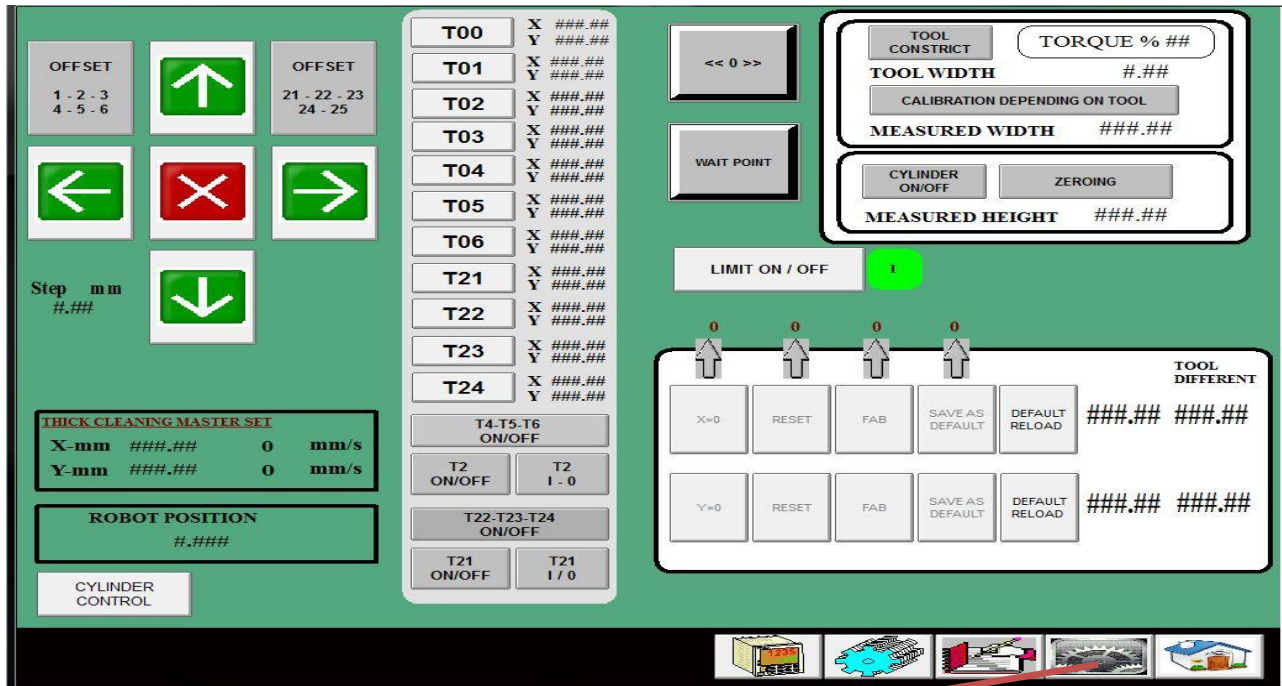


Press this button



Write password 5678 and open

factory page.



Press this button and open factory settings page2

TOTAL Q-TY		#	SENSORS CONTROL PERIOD		#
OIL Q-TY		#	ROBOT SENSOR CONTROL TIME ms		#
OIL COUNTER		#	MEASURING PERIOD OF MEASURING SCALE		# ms
Cooling Time		# s	HOME MEASURING SCALE SEARCH PERIOD		# ms
			SPEED OF AXIS X REFERENCE		# mm/s
			SPEED OF AXIS (X) Z SENSOR REFERENCE		# mm/s
			SPEED OF AXIS Y REFERENCE		# mm/s
			SPEED OF AXIS (Y) Z SENSOR REFERENCE		# mm/s
			ROBOT HOME SWITCH SEARCH SPEED		# mm/s
			ROBOT Z SWITCH SEARCH SPEED		# mm/s
TORQUE SAFETY POSITION		#	ROBOT OUTSIDE DISTANCE		# mm
TORQUE START POSITION		#	ROBOT INSIDE DISTANCE		# mm
WAIT POSITION		#	ROBOT POSITION 45 DEGREE		# mm
M.E.B. TORQUE SAFETY POSITION		#			
M.E.B. TORQUE START POSITION		#			
MOVE BACKWARD AFTER TORQUE (INCREMENTAL)		#			
GENERAL ACCELERATION		#	PERMISSION FOR THE GENERAL ADJUSTMENT		0
GENERAL DECELERATION		#			
ROBOT ACCELERATION		#			
ROBOT DECELERATION		#			
ROBOT WORKING SPEED		## %			
DEMO		<input type="button" value="0"/>	FL02 ACTIVE / PASSIVE		<input type="button" value="0"/>
ROBOT YES/NO		<input type="button" value="0"/>	Connection ON/OFF		<input type="button" value="0"/>
Encoder Servo Number		0	DATA LOAD		<input type="button" value="0"/>
TORQUE MAX. RPM		0			
LENGTH OF ROBOT		#			

You can change this quantity from here.