

CNC AUTOMATIC LUBRICATION DOCUMENT



Press this button and open settings page.

TOTAL Q-TY	#	1
OIL Q-TY	#	
OIL COUNTER	#	
Cooling Time	# s	★ 2
SENSORS CONTROL PERIOD	#	
ROBOT SENSOR CONTROL TIME ms	#	
ROBOT OUTSIDE DISTANCE	# ^{mm}	
ROBOT INSIDE DISTANCE	# mm	
PERMISSION FOR THE RECIPE ADJUSTMENT	0	
Т01 Т00		
X ###.## Y ###.## X###.## Y ###.##		
###.## x ###.## x ###.##		

You can see the lubrication quantity which is factory settings value.(1)

```
You can see reea quantity(2)
```

For Example ;

(1)=1000 : it means after 1000 corner cleaning than machine automaticly lubricate it self.

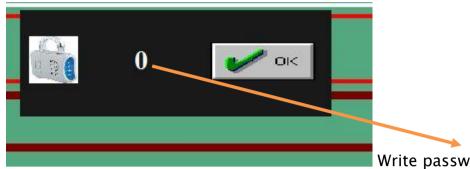
(2) it is the counter.

```
When (1)=1000 and (2)=1000 than machine automaticly lubricate itself and (2) will be=0
```

If want to change this parameter



Press this button



Write password 5678 and open

factory page.

OFF SET OFF SET 1 - 2 - 3 21 - 22 - 23 4 - 5 - 6 22 - 23 Image: Construction of the second se	T00 X ### ## T01 Y ### ## T02 X ###.## T02 X ###.## T03 Y ###.## T04 Y ###.## T05 X ###.##	<< 0 >> TOOL WIDTH CALIBRATION DEPEND MEASURED WIDTH	zeroing
Step mm #.##	T06 X ###.## T21 X ###.## T22 X ###.## T23 X ###.## T24 X ###.## T24 X ###.## T4.15.16 ON/OFF ON/OFF	LIMIT ON / OFF I X=0 RESET FAB SAVE AS DEFAULT RELOA	
X-mm ####.### 0 mm/s Y-mm ##### 0 mm/s ROBOT POSITION #.####	T2 T2 ON/OFF I - 0 T22-T23-T24 ON/OFF T21 T21 T21 T21 ON/OFF I / 0	V=0 RESET FAB SAVE AS DEFAULT RELOA	

Press this button and open factory settings page2

DTAL Q-TY	#	SENSORS CONTROL PERIOD	#
L Q-TY	#	ROBOT SENSOR CONTROL TIME ms	# #
L COUNTER	#	KODOT SENSOR CONTROL TIME IIS	#
ooling Time	# s	MEASURING PERIOD OF MEASURING SCALE	# ms
	X Y	HOME MEASURIG SCALE SEARCH PERIOD	# ms
ORQUE SAFETY POSITION	# #	SPEED OF AXIS X REFERANCE	# mm/s
ORQUE START POSITION	# #	SPEED OF AXIS (X) Z SENSOR REFERANCE	# mm/s
AIT POSITION	# #	SPEED OF AXIS Y REFERANCE	# mm/s
I.E.B. TORQUE SAFETY POSITION	# #	SPEED OF AXIS (Y) Z SENSOR REFERANCE	# mm/s
LE.B. TORQUE START POSITION	# #	ROBOT HOME SWITCH SEARCH SPEED	
IOVE BACKWARD AFTER TORQUE (INCREMENTAL)	# #	ROBOT Z SWITCH SEARCH SPEED	# mm/s # mm/s
			# HILD'S
ENERAL ACCELERATION	#	ROBOT OUTSIDE DISTANCE	# ^{mm}
NERAL DECELERATION	#	ROBOT INSIDE DISTANCE	# mm
DBOT ACCELERATION	<u>1</u>	ROBOT POSITION 45 DEGREE	#.# mm
BOT DECELERATION			
BOT WORKING SPEED		PERMISSION FOR THE GENERAL ADJUSTMENT	0
DEMO	ELC.	ACTIE / PASSIVE	
ROBOT YES/NO	Co	onnection ON/OFF	
Encoder Servo Number	0		DATA LOAD
TORQUE MAX. RPM	0	· · · · · · · · · · · · · · · · · · ·	
LENGTH OF ROBOT	(#))		
LENGTH OF RODOT			

(ILMAZ[®]

You can change this quantity from here.